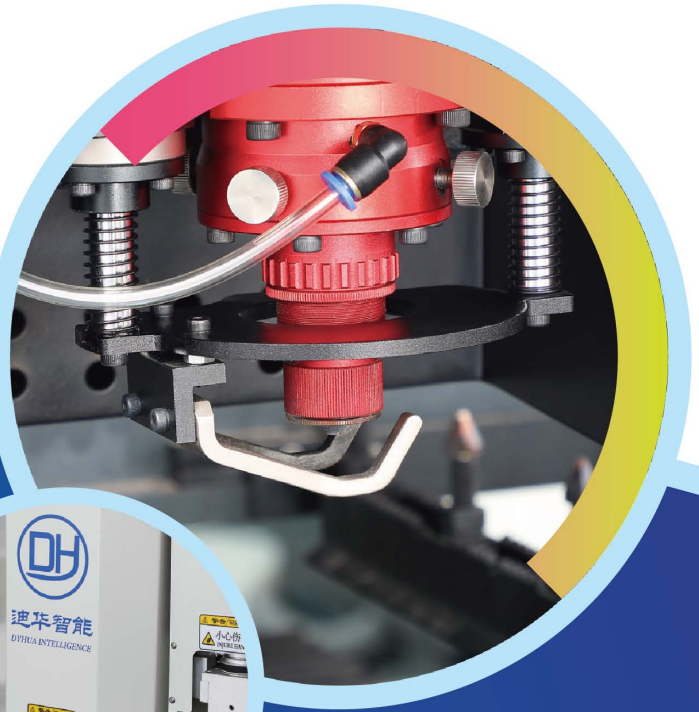




迪华智能

DYHUA INTELLIGENCE



专业刀模设备提供商

PROFESSIONAL DIE-MAKING  
EQUIPMENT MANUFACTURER



迪华智能

DYHUA INTELLIGENCE



# 公司简介

COMPANY PROFILE

深圳迪华智能科技有限公司是一家专业刀模设备的制造商,公司集研发、设计、制造、销售于一体,有着二十多年的刀模设备研发经验,公司主营产品:底模机、自动弯刀机、激光切割机、割胶机、多功能雕铣机、高速水切割机、自动贴胶机等刀模设备。产品已广泛应用于电子、光电、印刷包装、吸塑包装、皮革、鞋业刀模等行业,设备深受全国各地及海外客户的信赖和认可。

公司不仅自主研发设备硬件,还独立进行配套软件的开发,致力于提供一体化的解决方案。深入掌握硬件设计的精髓,同时精通软件编程,确保硬件与软件的完美融合,为客户提供高效、稳定、定制化的产品体验。

“服务至上”是我们不变的承诺。我们坚信,优质的产品加上卓越的服务,才能真正满足客户的需求并超越他们的期待。选择深圳迪华智能科技有限公司,就是选择了与未来同行,与服务共舞。我们诚邀您一起,开启这段充满创新与服务的精彩旅程!

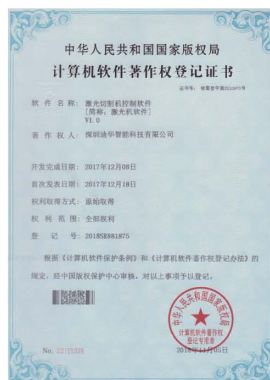
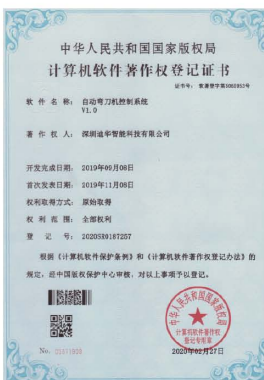
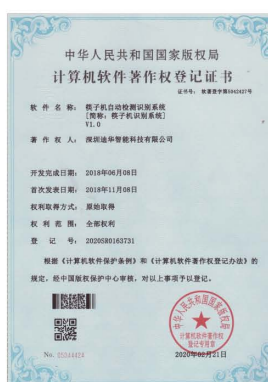
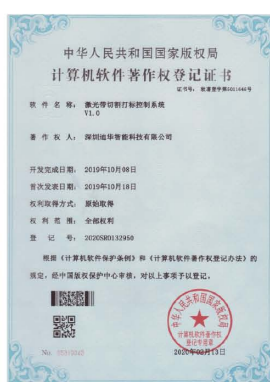
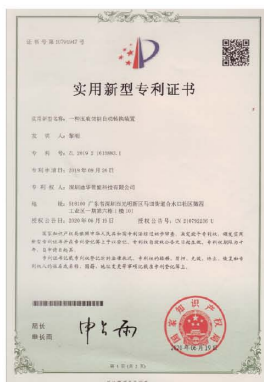
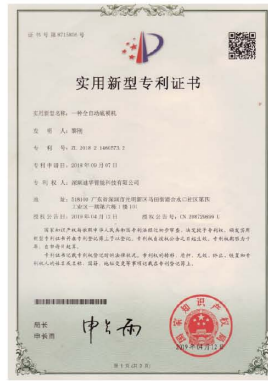
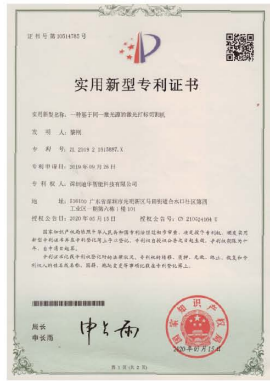
Shenzhen Dyhua Intelligent Technology Co., Ltd. is a professional manufacturer of die making equipment, the company set research and development, design, manufacturing and sales, has more than 20 years of experience in the research and development of die making equipment, the company's main products: pertinax counter, automatic bending machine, laser cutting machine, rubber cutting machine, multi-functional engraving and milling machine, high-speed water-jet machine, automatic rubber sticker and other die making equipment. The products have been widely used in electronics, optoelectronics, printing and packaging, blister packaging, leather, shoe die and other industries, and the equipment is trusted and recognized by customers all over the country and overseas.

Our company not only independently develops equipment hardware, but also independently develops supporting software, and is committed to providing integrated solutions. Deeply grasp the essence of hardware design, and at the same time proficient in software programming, to ensure the perfect integration of hardware and software, to provide customers with efficient, stable, customized product experience.

"Service first" is our constant commitment. We firmly believe that only by combining quality products with excellent service can we truly meet the needs of our customers and exceed their expectations. Choosing Shenzhen Dyhua Intelligent Technology Co., Ltd. is to choose to walk with the future and dance with the service. We invite you to join us on this wonderful journey full of innovation and service!

# 公司资质

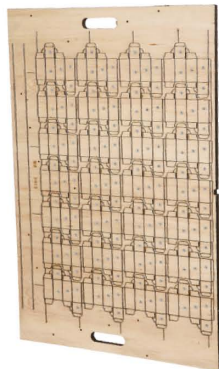
COMPANY QUALIFICATION

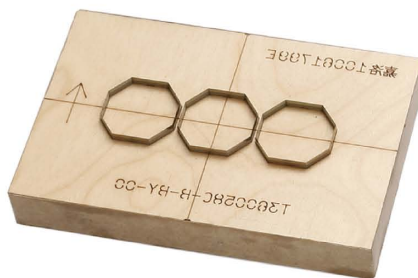


# DH-FLS1812

LASER CUTTING MACHINE

激光切割机





## 特点

1. 机床采用固定光路切割方式，切割刀缝稳定性好。
2. 进口研磨丝杆传动，硬件精度较高，软件可增加螺距补偿。
3. 切割头采用电子随动，保证切割刀缝的一致性。
4. 电路机箱的密封等级IP54，减少烟尘进入电箱造成电路损坏。
5. 德国进口数控系统，集成激光切割专用控制功能于一身，高稳定性能实现完美切割。
6. 强力排烟系统，工作时烟尘少，创造良好的工作环境。
7. 可选配激光打标功能，自动排版，无需人工二次排版，节省大量时间。

## Features

- 1.Fixed laser light path cutting mode to guarantee the stable kurf.
- 2.Imported high precision grounded ballscrew, high precision hardware, our software increase the screw pitch compensation.
- 3.The cutting head adopts electronic follow-up to guarantee the same of cutting kurf.
- 4.Independent circuit case and airproof grade IP54 to reduce the damage of circuit from the smoke and dust.
- 5.Germany digital control system, dedicated control functions of laser cutting to produce high speed, high precision and high stabilization perfect laser cutting kurf.

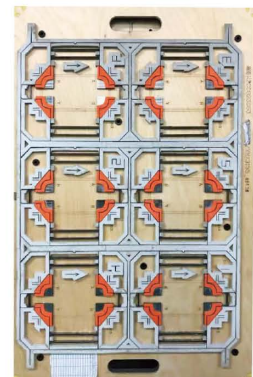
## 设备参数 Parameters

项目/Item	参数/Parameters
加工幅面 Working area	1800mm*1200mm
光路模式 Cutting mode	固定光路 Fixed laser head,bed moving
传动方式 Drive mode	伺服电机+研磨丝杆 Servo motor+high precision grounded ballscrew
机床供电电源 Power supply	三相380V±5%\50/60HZ\30KV Three phase 380V±5% 50/60HZ\30KVA
文件支持格式 File format	支持PLT,DXF,CF2等多种文件格式 Support PLT,DXF,CF2
激光器功率 Laser power	1000W~2500W
机床重量 Machine bed weight	3200KG
定位精度 Position tolerance	±0.02mm
重复精度 Repeat tolerance	<0.02mm
工作方式 Working mode	随动/CNC Follow-up&CNC
控制系统Control system	德国PA8000数控系统 German PA8000 CNC system
激光打标Laser engraving	自动排版 (选配) Auto sort(option)

# DH-FLS2512

LASER CUTTING MACHINE

激光切割机





## 特点

1. 机床采用固定光路切割方式，切割刀缝稳定性好。
2. 进口研磨丝杆传动，硬件精度较高，软件可增加螺距补偿。
3. 切割头采用电子随动，保证切割刀缝的一致性。
4. 电路机箱的密封等级IP54，减少烟尘进入机箱造成电路损坏。
5. 德国进口数控系统，集成激光切割专用控制功能于一身，高稳定性能实现完美切割。
6. 强力排烟系统，工作时烟尘少，创造良好的工作环境。

## Features

- 1.Fixed laser light path cutting mode to guarantee the stable kurf.
- 2.Imported high precision grounded ballscrew, high precision hardware, our software increase the screw pitch compensation.
- 3.The cutting head adopts electronic follow-up to guarantee the same of cutting kurf.
- 4.Independent circuit case and airproof grade IP54 to reduce the damage of circuit from the smoke and dust.
- 5.Germany digital control system, dedicated control functions of laser cutting to produce high speed, high precision and high stabilization perfect laser cutting kurf.

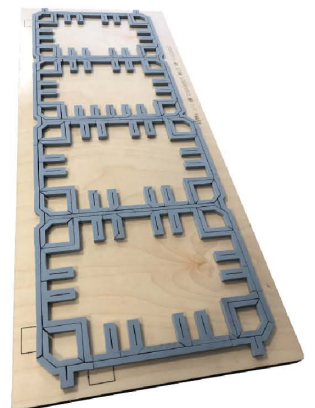
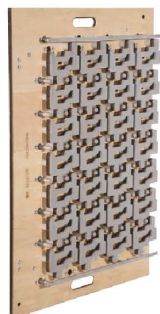
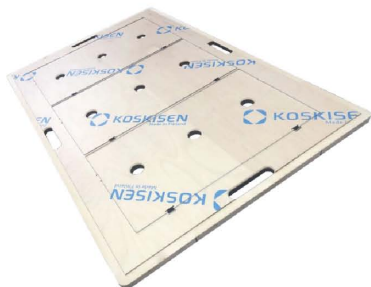
## 设备参数 Parameters

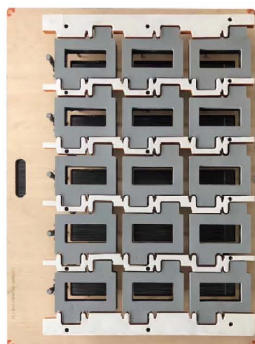
项目/Item	参数/Parameters
加工幅面 Working area	2440mm*1200mm
光路模式 Cutting mode	固定光路 Fixed laser head,bed moving
传动方式 Drive mode	伺服电机+研磨丝杆 Servo motor+high precision grounded ballscrew
机床供电电源 Power supply	三相380V±5%\50/60HZ\30KV Three phase 380V±5% 50/60HZ\30KVA
文件支持格式 File format	支持PLT,DXF,CF2等多种文件格式 Support PLT,DXF,CF2
激光器功率 Laser power	1000W~2500W
机床重量 Machine bed weight	3700KG
定位精度 Position tolerance	±0.02mm
重复精度 Repeat tolerance	<0.02mm
工作方式 Working mode	随动/CNC Follow-up&CNC
控制系统Control system	德国PA8000数控系统 German PA8000 CNC system
激光打标Laser engraving	自动排版(选配) Auto sort(option)

# DH-FLS2316

LASER CUTTING MACHINE

激光切割机





## 特点

1. 机床采用固定光路切割方式，切割刀缝稳定性好。
2. 进口研磨丝杆传动，硬件精度较高，软件可增加螺距补偿。
3. 切割头采用电子随动，保证切割刀缝的一致性。
4. 电路机箱的密封等级IP54，减少烟尘进入电箱造成电路损坏。
5. 德国进口数控系统，集成激光切割专用控制功能于一身，高稳定性能实现完美切割。
6. 强力排烟系统，工作时烟尘少，创造良好的工作环境。

## Features

- 1.Fixed laser light path cutting mode to guarantee the stable kurf.
- 2.Imported high precision grounded ballscrew, high precision hardware, our software increase the screw pitch compensation.
- 3.The cutting head adopts electronic follow-up to guarantee the same of cutting kurf.
- 4.Independent circuit case and airproof grade IP54 to reduce the damage of circuit from the smoke and dust.
- 5.Germany digital control system, dedicated control functions of laser cutting to produce high speed, high precision and high stabilization perfect laser cutting kurf.

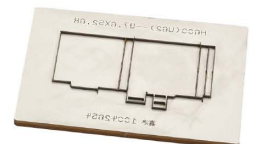
## 设备参数 Parameters

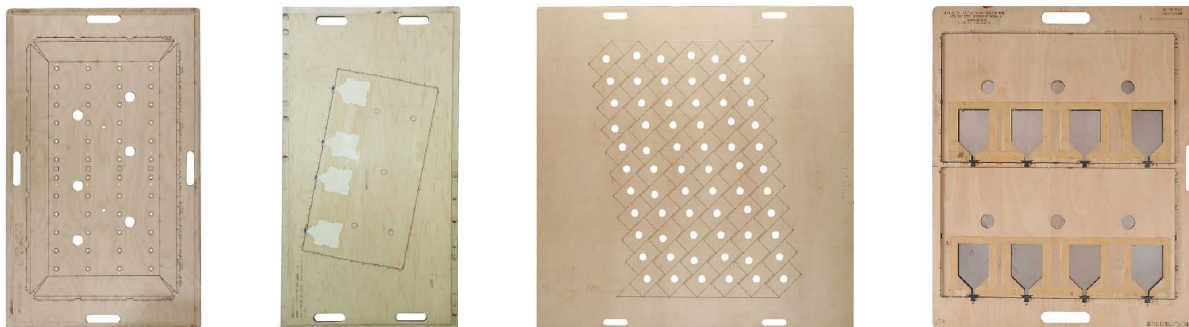
项目/Item	参数/Parameters
加工幅面 Working area	2300mm*1560mm
光路模式 Cutting mode	固定光路 Fixed laser head,bed moving
传动方式 Drive mode	伺服电机+研磨丝杆 Servo motor+high precision grounded ballscrew
机床供电电源 Power supply	三相380V±5%\50/60HZ\30KV Three phase 380V±5% 50/60HZ\30KVA
文件支持格式 File format	支持PLT,DXF,CF2等多种文件格式 Support PLT,DXF,CF2
激光器功率 Laser power	1000W~2500W
机床重量 Machine bed weight	3700KG
定位精度 Position tolerance	±0.02mm
重复精度 Repeat tolerance	<0.02mm
工作方式 Working mode	随动/CNC Follow-up&CNC
控制系统Control system	德国PA8000数控系统 German PA8000 CNC system
激光打标Laser engraving	自动排版 (选配) Auto sort(option)

# DH-FLS2116

LASER CUTTING MACHINE

激光切割机





## 特点

1. 机床采用固定光路切割方式，切割刀缝稳定性好。
2. 进口研磨丝杆传动，硬件精度较高，软件可增加螺距补偿。
3. 切割头采用电子随动，保证切割刀缝的一致性。
4. 电路机箱的密封等级IP54，减少烟尘进入电箱造成电路损坏。
5. 德国进口数控系统，集成激光切割专用控制功能于一身，高稳定性能实现完美切割。
6. 强力排烟系统，工作时烟尘少，创造良好的工作环境。

## Features

- 1.Fixed laser light path cutting mode to guarantee the stable kurf.
- 2.Imported high precision grounded ballscrew, high precision hardware, our software increase the screw pitch compensation.
- 3.The cutting head adopts electronic follow-up to guarantee the same of cutting kurf.
- 4.Independent circuit case and airproof grade IP54 to reduce the damage of circuit from the smoke and dust.
- 5.Germany digital control system, dedicated control functions of laser cutting to produce high speed, high precision and high stabilization perfect laser cutting kurf.

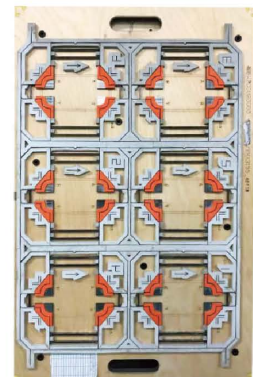
## 设备参数 Parameters

项目/Item	参数/Parameters
加工幅面 Working area	2100mm*1600mm
光路模式 Cutting mode	固定光路 Fixed laser head,bed moving
传动方式 Drive mode	伺服电机+研磨丝杆 Servo motor+high precision grounded ballscrew
机床供电电源 Power supply	三相380V±5%\50/60HZ\30KV Three phase 380V±5% 50/60HZ\30KVA
文件支持格式 File format	支持PLT,DXF,CF2等多种文件格式 Support PLT,DXF,CF2
激光器功率 Laser power	1000W~2500W
机床重量 Machine bed weight	3700KG
定位精度 Position tolerance	±0.02mm
重复精度 Repeat tolerance	<0.02mm
工作方式 Working mode	随动/CNC Follow-up&CNC
控制系统Control system	德国PA8000数控系统 German PA8000 CNC system
激光打标Laser engraving	自动排版 (选配) Auto sort(option)

# DH-PFLS2512S

LASER CUTTING MACHINE

激光切割机



## 特点

1. 机床采用混合光路切割方式，切割刀缝分段可调，稳定性好。
2. 进口研磨级丝杆传动，硬件精度及稳定性高。系统支持双向螺距补偿功能，保证机床精度进一步提高。切割头采用电子随动，保证切割刀缝的一致性。
3. 采用独特的数字控制方式对切割的上下缝进行单独控制，对切割的横竖缝及斜线可分别控制，完美解决发生器光斑不圆造成的横竖缝不一致的难题。参数化的切缝调节，适应无限多种材料。换材料直接调参数，轻松简单。
4. 针对龙门结构存在光程变化的情况，通过系统分段补偿的形式有效解决龙门激光光缝不稳定的难题。
5. 德国进口数控系统，集成激光切割专用控制功能于一身，高稳定性能实现完美切割。
6. 强力排烟系统，工作时烟尘少，创造良好的工作环境。
7. 带高速振镜打标功能，可快速打标，减少机床切割时间，降低机床损耗。

## Features

1. The machine adopts the mixed optical path cutting mode, and the cutting kurf is adjustable and has good stability.
2. Imported grinding screw drive, high hardware accuracy and stability. The system supports two-way pitch compensation function to ensure the further improvement of machine precision. The cutting head uses electronic follow-up to ensure the consistency of the cutting kurf.
3. Adopt a unique digital control mode to separately control the upper and lower kurf of the cutting, and separately control the horizontal and vertical kurf and diagonal lines of the cutting, perfectly solving the problem of inconsistent horizontal and vertical kurf caused by the non-circular generator light beam. Parametric slit adjustment to accommodate an unlimited variety of materials. Changing materials directly adjust parameters, easy and simple.
4. In view of the existence of optical path changes in the gantry structure, the problem of unstable laser cracks in the gantry is effectively solved through the form of piecewise compensation system.
5. CNC system imported from Germany, integrated laser cutting special control function in one, high stability performance to achieve perfect cutting.
6. Strong smoke exhaust system, less smoke during work, to create a good working environment.
7. With high-speed galvanometer marking function, it can be marked quickly, reduce the cutting time of the machine tool, and reduce the machine loss.

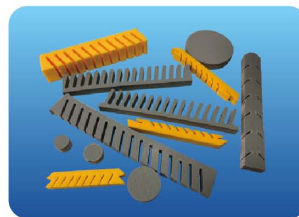
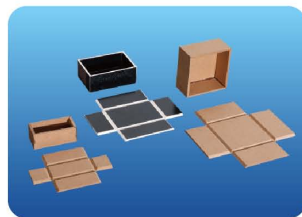
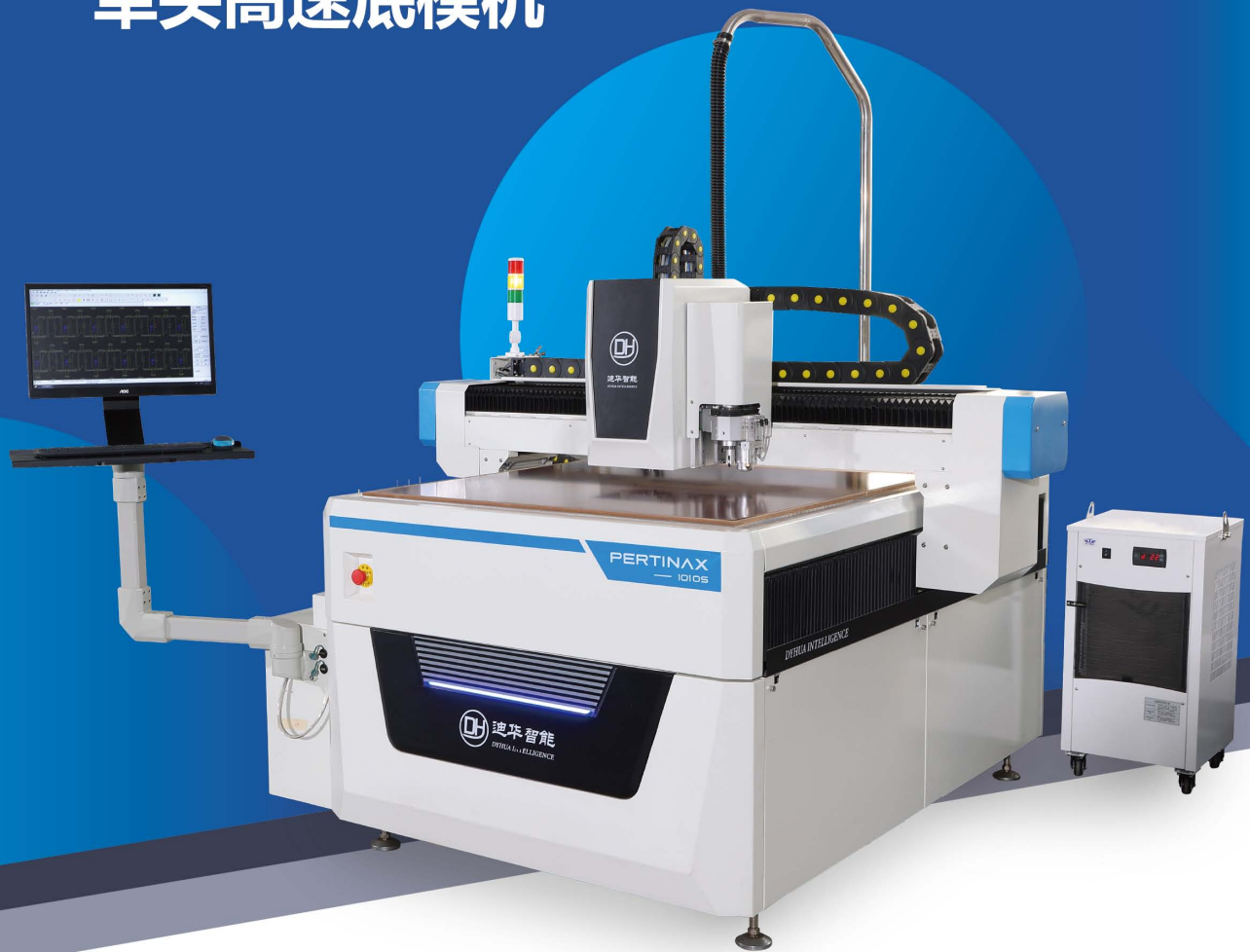
## 设备参数 Parameters

项目/Item	参数/Parameters
加工幅面 Working area	2440mm*1220mm
光路模式 Cutting mode	混合光路 Hybrid optical path
传动方式 Drive mode	伺服电机+研磨丝杆 Servo motor+high precision grounded ballscrew
机床供电电源 Power supply	三相380V±5%/50/60HZ\30KV Three phase 380V±5% 50/60HZ\30KVA
文件支持格式 File format	支持DXF格式 Support DXF
激光器功率 Laser power	1000W~3000W
机床重量 Machine bed weight	4200KG
定位精度 Position tolerance	±0.02mm
重复精度 Repeat tolerance	<0.02mm
工作方式 Working mode	随动/CNC Follow-up&CNC
控制系统 Control system	德国PA8000数控系统 German PA8000 CNC system
激光打标 Laser engraving	振镜打标功能, 高速打标 Galvanometer marking function, high-speed marking

# PERTINAX-1010S

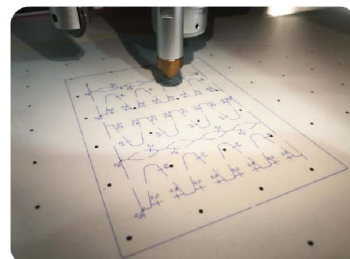
PERTINAX MAKING MACHINE

单头高速底模机



## 特点

1. 自主研发专用底模机软件，可根据刀模图自动生成压痕条后排版切割。
2. 使用1.8KW自动换刀高速主轴，匹配6个刀座，可用于开槽、定位孔、刨边、切断、打字等。软件自动路径优化加工，确保底模加工质量和效率。
3. Z轴采用独家设计的控制方式，采用自动对刀仪对刀及随动加工，电脑调节深度，既保证操作的简便性，又保证开槽的加工深度稳定，有效避免其他控制方式存在的深度控制的难点，减少因板材材料带来的问题。
4. 可选配震动刀，切割胶条。更有打样，绘图选配，真正实现一机多用。
5. 高效的吸尘设计，保证加工过程中材料表面的整洁。
6. 整机硬件联锁保护，避免信号出错损坏主轴。



## Features

1. We develop our own Pertinax counter making machine software, it can automatically generate creasing line according Dieboard figures before cutting.
2. Equipped with 1.8KW auto change tool high speed spindle and 6 tools to slot, position hole, chamfer, cut off and mark. Our software automatically generates best paths to produce high quality and efficient products.
3. Z-axis adopts exclusive design control mode, auto aligning instrument and follow-up processing way. computer adjust the depth to ensure the operation simplicity and steady slotting depth. It can effectively avoid the depth control difficulties of other control methods and reduce the problems caused by materials. We are the first one.
4. Oscillating tool option for cutting rubber function. excellent effect for rubber cutting. also options for sample making and plotting, Pertinax-1010S is a real 4 in 1 pertinax making machine.
5. High efficiently vacuum design to keep the surface clean.
6. Complete machine hardware interlock protection, preventing from the wrong signals to damage spindle.

## 设备参数 Parameters

项目/Item	参数/Parameters
主轴转速 Spindle speed	转速1000-60000转/分 Rotating speed 1000-60000RPM
主轴功率 Spindle power	1.8 KW
切割速度 Cutting speed	3000mm/minutes
切割幅面 Working area	1060mm*1080mm
切割精度 Cutting tolerance	±0.03mm
刀具跳动精度 Tool tolerance	<0.005mm
支持格式 File Format	DXF,CF2
台面高度 Table height	1.1m
工作方式 Operate style	随动&CNC Follow-up&CNC
供电电源 Power supply	三项380V±5%\50/60HZ Three phase 380V±5%\50/60HZ
震动刀具 Oscillating tool for cutting rubber	选配/Optional
绘图 Plot(Draw)	选配/Optional
打样 Sample making	选配/Optional

# DH-HSM1210

CNC MILLING CENTER

多功能雕铣机



## 特点

1. 本机采用高品质00级花岗岩为机身，机身平面度达到 $\mu$ 级，配合进口精密级导轨及丝杠，经过精密装配和检测，整机精度高，最适合高精度加工。
2. 本机工作台为1200\*1000毫米，机床行程为1245\*960\*160毫米，工作台采用精密铝合金真空平台，适合加工薄板材料，是加工高品质刀模（三明治刀模、钢底模及清废模具）的最佳设备。
3. 本机采用高品质6KW大功率高速电主轴，最高转速36000rpm，匹配高速机专用HSK刀柄，最适合小刀径高速加工。
4. 本机采用干湿两用的加工方式。干式加工采用吸尘或吹气方式进行；湿式加工采用切削液喷雾方式及风冷方式进行。
5. 真空平台真空吸管采用隐藏式设计，稳定可靠，不会滑动和磨损。
6. 采用维宏系统，兼容精雕软件格式eng，还能加工浮雕模具。
7. 本机采用自动换刀模式，刀库带6把刀具。方便设备连续加工，提高生产效率。

## Features

1. High grade granite machine body with  $\mu$  level flatness, equip with high precision lead-screw, guide and big power spindle, suitable for high precision product.
2. Precise aluminum alloy vacuum table is suitable for processing thin plate. it is the best choice for high quality dies (sandwich, steel counter plate and stripping mold).
3. 6KW big power, high speed 36000RPM spindle, equip high speed HSK tool holder.
4. Machine can work dry and wet two mode. Dry mode adopts dust clean or blow way. Wet mode for steel plate and aluminum. Adopt spray milling liquid and air-cooling.
5. Special vacuum table design, stable and no damage.
6. Professional CNC system, support eng file format, also available for emboss mold.
7. Auto change milling tools, equip total 6 tools to improve process efficiency.

## 设备参数 Parameters

项目/Item	参数/Parameters
工作台面 Working area	1200mm*1000mm
三轴行程及距离 X,Y,Z axis distance	X:1245mm Y:960mm Z:160mm
快速移动速度 high speed	X/Y/Z: 15/15/15 Meter/minute
驱动方式 Drive mode	三轴交流伺服+直连滚珠丝杠 X,Y,Z axis AC servo+directly connect ball screw
文件格式 File format	*.G,*.nc,*.ug,*.demo,*.iso,*.eng,*.dxf,*.cut,*.plt,*.txt
主轴转速范围 Spindle Rotate speed	6000-36000 RPM
主轴功率 Spindle Power	6 KW
主轴刀柄 Spindle Holder	HSK-E32
主轴扭力 Spindle Torsion	2.5 NM
进给速度 Feeding speed	快速Fast 1-10000 / 切削Milling 1-10000 / 手动Manual 0-5000 MM/Minute
刀具数量 Tool Quantities	6P
换刀方式 Tool change mode	自动换刀 Auto change
最大刀具直径 Max. tool diameter	12mm
刀具最长伸出长度 Max. tool outside length	50mm
定位精度 Max. extension of tool	$\pm 0.008$ mm
重复定位精度 Repeatability	$\pm 0.005$ mm
控制系统 Control system	维宏系统NK300 WEIHONG NK300
整机重量 Weight	5400KG

# DH-WJ0510

RUBBER CUTTING MACHINE

高速水切割机



## 特点

1. 本机加工幅面 520\*1020mm，占地面积不大，适应大多数刀模海绵材料的加工。
2. 本机高压泵采用7.5KW电机，加工速度快，能耗低。
3. 自主研发智能水切割的系统，优化、升级更及时；专为刀模行业设计，使用方便，操作简单。
4. 三轴电机驱动，X,Y轴采用伺服驱动，精密丝杆传动，高速度高响应。Z轴采用电机直驱丝杆，方便调节，比同行手工调节方便快捷。最高可切40mm材料。
5. 整机主体方通焊接，表面喷粉处理。水槽及相关部位采用不锈钢304处理，防止生锈。传动件都使用304不锈钢或表面镀铬处理的材质，防护部分使用304不锈钢或铝件阳极氧化处理或使用耐腐蚀镀锌板加表面喷粉处理，使整机的耐腐蚀防锈性能良好。

## Features

1. 520\*1020MM stainless steel honeycomb working table, suitable for most dieboard rubber cutting and longer working life. option for others working size.
2. 7.5KW motor of high pressure pump, faster, low power consumption.
3. Dyhua WJ operation system, user-friendly system, easy operation, profession for dieboard.
4. Servo, precision screw drive for X, Y axis. Motor direct drive lead screw for Z axis. convenient for adjustment. standard Max cutting thickness to 40MM (option for other cutting thickness).
5. 304 stainless steel and surface is chrome plated for main part. The corrosion and rust resistance of the whole machine is more excellent.

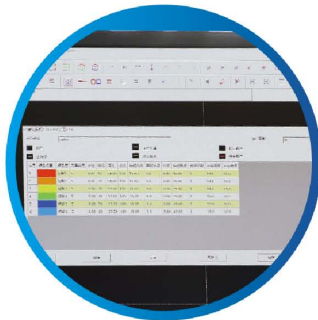
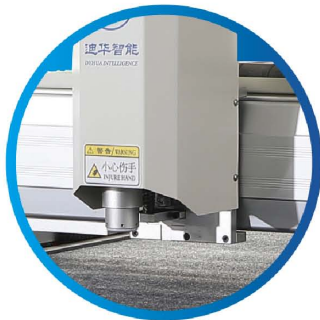
## 设备参数 Parameters

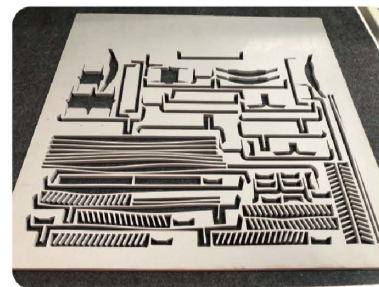
项目/Item	参数/Parameters
加工范围 Working range	X/Y/Z = 520MM/1020MM/35MM
	加工最大厚度40mm(标准规格, 更厚规格需定制) Max. cutting thickness (Option for other Max. thickness)
系统 System	迪华智能水切割系统 Dyhua waterjet System
驱动方式 Driver mode	伺服电机+丝杆驱动; 三轴电机驱动 Servo+ballscrew; Three axis driven by motor
文件格式 File format	DXF, CF2
速度 Speed	快速进给速度36米/分 Fast feeding 36M/Minute
	加工进给速度18米/分(根据材料厚度改变) Processing feed 18M/Minute (Change according to material thickness)
高压泵功率 Booster water pump power	7.5 KW
高压泵占地面积 Booster water pump size	1750*1250MM
重量 Weight	1T
工作台 Table	不锈钢蜂窝槽 Stainless honeycomb
机床 Machine bed	压缩空气 >0.6MPA Air pressure >0.6MPA
	功率 <1.5KW Power <1.5KW
	重量 0.68吨 weight 0.68T
	占地面积 1640*1120MM (不含电脑支架) Space 1640*1120MM Not including computer part Space
整机 Whole machine	电源输入规格 标准三相 380 伏交流, 50HZ Power supply 3Phases, 380V, 50Hz
	功率 9KW Power 9KW

# DHRM-550

RUBBER CUTTING MACHINE

高速割胶机





## 特点

1. 自主研发设备软件，软件可根据切胶图自动排版，并可以手动修改，方便快捷。
2. 使用刀具切割海绵，刀具使用寿命长，成本低，背胶切割及无背胶切割均可，无水无油，避免环保问题带来的影响。
3. 设计精美简约，操作易学易懂，占地面积小(仅2.5平方)。
4. 设备功耗低，每小时电约用电6°。为您省钱省心。
5. 欧洲进口气动切胶工具，稳定，高效。

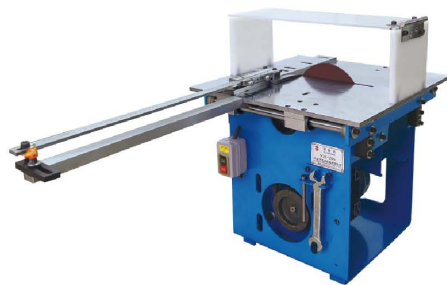
## Features

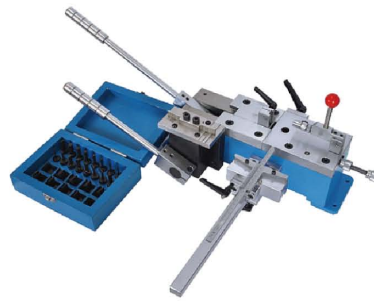
1. We develop our own rubber cutting machine software, it can automatically set the layout, easily to adjust as you want.
2. Low cost, long life cutting rubber by rubber cutting knife. also suitable for rubber with HPR. No water, no oil to avoid any pollution.
3. Exquisite design, small floor space (only about 2.5 M<sup>2</sup>), easy learn for operation.
4. Low power consumption, about 6°/hour, save cost.
5. Excellent oscillating tool (Europe), high quality and stable

## 设备参数 Parameters

项目/Item	参数/Parameters
加工幅面 Working area	550*580MM
加工速度 Cutting speed	0-7200毫米/分钟 0-7200MM/minute
加工材料 Machinable material	25毫米以下海绵胶 Rubber, sponge etc, max to 25MM
工作方式 Working mode	CNC
刀具动力 Tool power	气动振动刀 Pneumatic oscillating tool
文件格式 File format	DXF, CF2
供电电源 Power supply	三相380V±5% 50/60HZ Three phase 380V±5% 50/60HZ
耗气量 Air consumption	80升/分 80L/minute
使用气压 Air pressure	标准6.3公斤 0.63MPA

# 迪华提供全套刃模设备服务方案







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